



# New AccuThread 856<sup>®</sup>

## Indexable Threadmilling Introduction

Allied Maxcut Engineering Co. Limited is pleased to introduce an addition to the **AccuThread 856<sup>®</sup>** line of threadmills.

- **AccuThread 856<sup>®</sup>** range is stocked in AMEC's High Performance AM210<sup>®</sup> coating.
- Indexable Threadmilling Holders are offered in multiple flute configurations and feature a bolt-in type, and a patented pin style locking system which ensures unsurpassed repeatability
- AMEC's Indexable Threadmill Holders are made from a stainless steel that is engineered to dampen vibration during operation
- **AccuThread 856<sup>®</sup>** Indexable line of Threadmills offer three insert lengths and a wide range of thread forms
- Bolt-in style will incorporate the following thread forms (shown in table) in two insert lengths 19.05mm and 25.4mm
- Pin style will incorporate the following thread forms (shown in table) in two insert lengths 25.4mm and 38.1mm

Bolt In Style Insert Thread Forms	
<b>Stocked</b>	<b>Non Stocked</b>
UN Internal	UN External
BSPT Internal & External	UNJ Internal
NPT/NPTF Internal & External	UNJ External
Metric Internal	Metric External
BSP Internal & External	UN/ISO Internal & External (Inch Shank)
UN/ISO Internal & External (Metric Shank)	

Pin Style Insert Thread Forms	
<b>Stocked</b>	<b>Non-Stocked</b>
NPT/NPTF Internal & External	API Round Internal & External
BSP/BSPT Internal & External	UN External
UN Internal	UNJ Internal
Metric Internal	UNJ External
	Metric External
	Full Profile (ACME)



**Electronic version available to download on our website**

**AM210<sup>®</sup> offers upto 40% longer tool life when compared to TiAIN**

If you require assistance with the **AccuThread 856<sup>®</sup>** line of products please contact our Engineering Department on +44 1384 400900

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